



# **SEPLoS 48V 200A BMS**

## **User Manual**

Please read this manual carefully before operating  
and retain it for future reference.

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## 1. Application

This is the full-featured Battery Management System (BMS) that designed to monitor 8s-16s battery pack at 200A rate. The BMS offers protection and recovery to individual cell over/under voltage, pack over/under voltage, charge/discharge over current, high/low temperature and short circuit. And accurately calculates the SOC and SOH status. As well as keeps voltage balancing during charging and discharging. And could also monitors parameter settings and data through computer via RS485 interface. (Baud rate 19200. )

## 2. Functions

### 2.1 The detection of individual cell and battery pack

By detecting the cell voltage in real-time, BMS provides over/under voltage warnings and protections. At the temperature of 0 ~ 45°C, the measured voltage difference is about  $\pm 10\text{mV}$ . While at the temperature of -20 ~ 0°C and 45 ~ 70°C, the measured voltage difference is  $\pm 30\text{mV}$ .

### 2.2 The detection of cell, ambient and chip temperature

By detecting the temperature of cells (4 of the 16 cells), ambient temperature, and temperature of PCB board in real-time via NTC, BMS

provides high/low temperature warnings and protections. The measured difference is  $\pm 2^{\circ}\text{C}$ .

Cell temperature sensor NTC value is  $10\text{K}\Omega$ , and B-value at 3435.

The warning and protection threshold value can be configurable through software.

### 2.3 The detection of charge and discharge current

With the current sense resistors in the charging/discharging circuit, BMS detects and monitors the the input and output current in real-time, and provides over current warnings and protections. When the temperature rise is less than  $40^{\circ}\text{C}$ , the measured accuracy is up to  $\pm 1\%$ . The warning and protection current threshold can be configurable through software.

### 2.4 Short-circuit protection

BMS features short-circuit detecting and protecting function.

### 2.5 SOC calculating and cycle life counting

BMS calculates the remaining capacity in real-time. The BMS get the capacity at the first time when the battery pack complete a full charging and discharging cycle. And the SOC calculating accuracy is  $\pm 5\%$ .

BMS counts the number of how many charging/discharging cycles a battery has experienced as aging. When the accumulated discharge capacity is equal to 80% of the design capacity. The cycle count

increases.

The capacity parameters can be configurable through software.

## 2.6 Charge and discharge MOSFET

Low impedance, high current MOSFET is the optimized design for the power-on, zero handoff and charging voltage withstanding for large capacitive loads backup power supply.

## 2.7 Equalization of individual cell

When in charging or standby status, each cell can be equalized. Which will greatly increases battery life span and cycle life.

The voltage and voltage difference threshold value can be configurable through software.

## 2.8 LED indicator

There are 6 LED indicators. 4 white LED indicators for SOC status. 1 red LED indicator for warning, protection, and fault indicating. And 1 white LED for battery standby, charging and discharging status.

## 2.9 Auto sleeping function

BMS features auto sleeping function.

If the battery didn't charge/discharge for 48 hours. The BMS will sleeping automatically.

If the battery is in discharge protection status, and maintains communication for 1 minutes. The BMS will sleeping automatically.

Hold the 'reset' button for 3 seconds. The indicators lighten in order.

And the BMS enters into sleeping.

Sleeping mode function is configurable through software.

## 2.10 Power ON/OFF

Paralleled battery packs could be powered on with one-click.

When the battery packs are connected in parallel, BMS needs to setup address via DIP switch. If the DIP address is correctly set, power on/off the master pack, all the slave packs can be powered on/off together. (If each pack with different voltage, and there's current output between the paralleled packs, slave packs cannot be powered off.)

## 2.11 CAN and RS485 communication

CAN BUS could realize communication between battery and inverter.

And CAN communication has different protocol according to different inverters. (Seplos CAN protocol is compatible with Pylontech and Goodwe protocol.)

RS485 communication could realize data monitoring, operation controlling and parameter setting through computer or other devices via telemetering, telesignalization, remote regulating and remote control

commands.

## 2.12 Communication between paralleled packs

Connect the battery packs through RS485. And setup address with DIP switches.

Two ways to check the paralleled packs information:

Connected the paralleled packs with RS485 interface. Then connected with master computer.

Connected the paralleled packs with RS485 interface. Then connect the master pack with inverter via CAN interface.

## 2.13 Record, storage and read historical data

Each time the battery system changes status, BMS will save the data information, which including warning, protection triggering and releasing data. BMS can also save the data information of a certain period of time by setting start time, end time and time interval.

Up to 300 historical data can be recorded and stored. And all the data can be read, and save as excel through master computer.

## 2.14 Setup parameters

Voltage of individual cell, total voltage, charging and discharging over current, high or low temperature of cell and ambient, cell balancing, the

## 2.15 Functions management

Manage voltage/temperature/current monitoring and controlling functions, as well as capacity calculating function through software.

## 2.16 Pre-charge

The pre-charge function will be activated at the moment when BMS or discharge MOSFET powered on. The pre-charge time range is 1mS - 5000mS. This function will effectively protect BMS from short circuit. And it is specially designed for the application of capacitive load.

## 2.17 Resistance compensation of connector

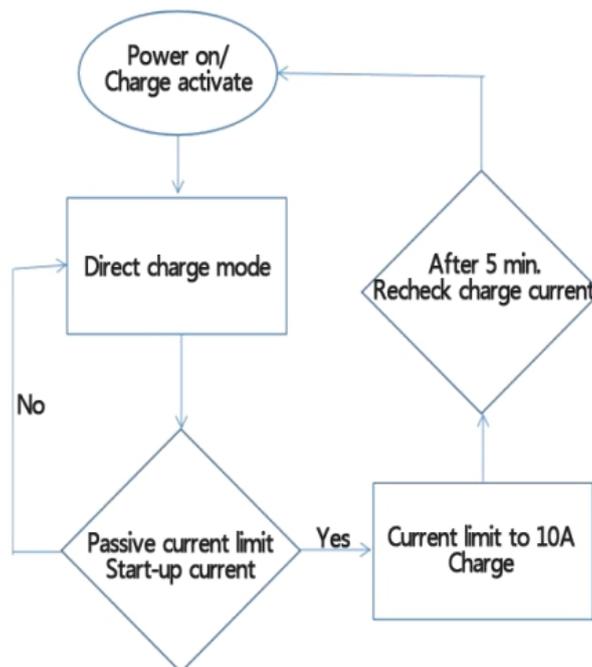
Long copper bus bars, or wires would cause large voltage difference. If the voltage difference is too large, check the connectors between the two cells. The voltage difference caused by long bus bars and wires could set voltage compensation through upper computer system.

Check the voltage difference between the long bus bars, or wires when discharging, and calculate the resistance compensation according to  $\text{resistance} = \text{voltage difference} / \text{current}$ . And set the resistance value with upper computer system. The default resistance compensation is between the anode of 8<sup>th</sup> battery and cathode of 9<sup>th</sup> battery. Another two resistance compensation reserved for special occasions.

## 2.18 Charging current limitation

There are two kinds of current limitation to meet different needs. That is active current limitation and passive current limitation.

Active current limitation: When at the charging status, the current limitation MOSFET keeps being connected. And the charging current will be limited to 10A. Passive current limitation: When at the charging status, the charging MOSFET keeps being connected. Once the charging current reaches over current warning threshold (The default threshold value is 200A.), the charging current limitation will be activate. And the charging current will decrease to 10A. BMS will detect the charging current every 5 minutes, and check whether the charging current could activate passive current limitation. (The default passive current limitation threshold is edible. )



## 2.19 Upper computer system

Software name is Battery Monitor. It is available in Chinese and English. (Load the corresponding language agreement.) Check the installation guide for installation.

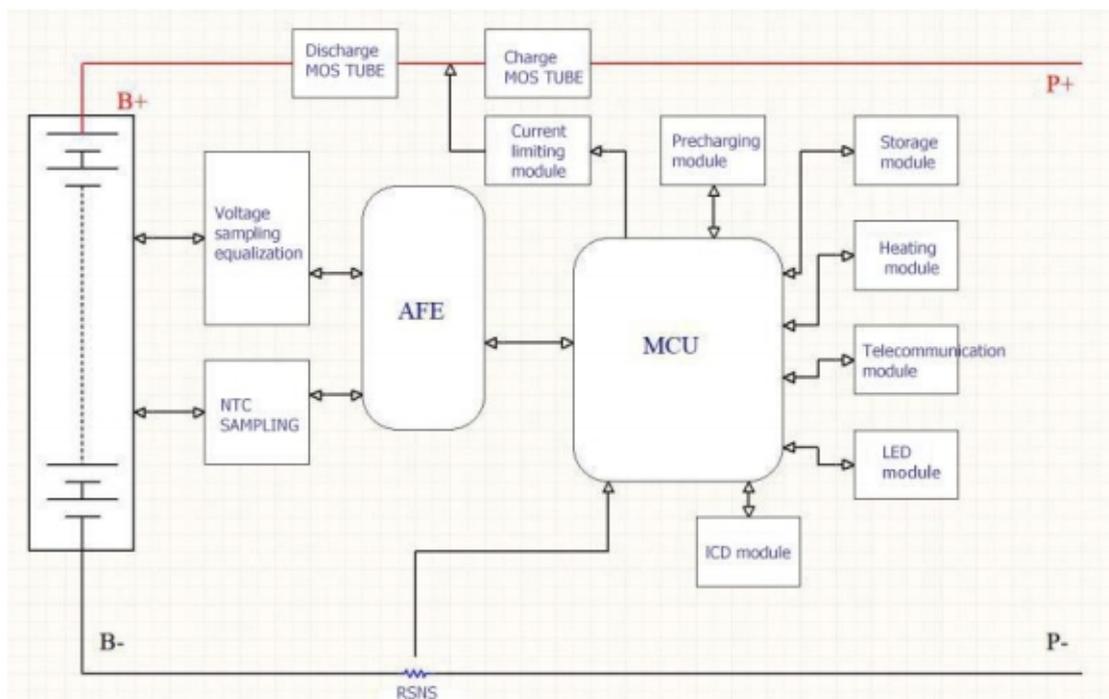
Download the software with this link:

<https://drive.google.com/drive/folders/10pxgNLHovcDZRVGrCZsSkfecBrRw-AdW?usp=sharing>

## 2.20 Program upgrading

Upgrade the software with 'Update' program via RS485 interface.

## 3. Function Diagram



## 4. Electric features

| Item                             | Min.   | Max. | Type |
|----------------------------------|--------|------|------|
| Standard working voltage         | 41V    | 59V  | 48V  |
| Standard charging voltage        | 30V    | 60V  | 54V  |
| Working temperature range        | -20°C  | 70°C | 25°C |
| Continuously charging current    |        |      | 200A |
| Continuously discharging current |        |      | 200A |
| Discharge output impedance       | < 2mΩ  |      |      |
| Power consumption                | < 40mA |      |      |
| Sleeping mode power consumption  |        | 50uA | 0uA  |

## 5. Basic parameters

### 5.1 Setup parameters

| Functions                               | Status |                                  | Default  | Configurable Range  |
|---|--------|----------------------------------|--|---|
| Individual cell voltage warning         | ON     | Over voltage warning             | 3500mV   | Over voltage warning recovery - over voltage protection   |
|   |        | Over voltage warning recovery    | 3400mV   | 3000mV - over voltage warning                             |
|   |        | Under voltage warning            | 2900mV   | Under voltage protection - under voltage warning recovery |
|   |        | Under voltage warning recovery   | 3000mV   | Under voltage warning - 3300mV                            |
| Individual cell over voltage protection | ON     | Over voltage protection          | 3650mV   | Over voltage warning - 4500mV                             |
|   |        | Over voltage protection recovery | 3400mV   | Over voltage warning recovery - over voltage protection   |
|   |        | Over voltage recovery condition  | 1. Individual cell voltage decrease to over voltage recovery threshold.<br>2. The remaining capacity lower than 96% of the intermittent power supply.<br><b>Both conditions should be satisfied.</b> |   |

|  |    |   |   |   |
|--|----|---|---|---|
|  |    |   | Output current $\geq 1A$  |   |
| Individual cell under voltage protection | ON | Under voltage protection                    | 2700mV  | 1500mV - under voltage protection recovery                |
|  |    | Under voltage protection recovery           | 2900mV  | Under voltage protection - under voltage warning          |
|  |    | Under voltage protection condition          | When an individual cell gets under voltage protection threshold, BMS maintain communication with inveter for 1 minutes and powered off.   |   |
|  |    | Under voltage protection recovery           | Input current $\geq 1A$   |   |
| Total voltage warning                    | ON | Over voltage warning                        | 56.0V   | Over voltage warning recovery - over voltage protection   |
|  |    | Over voltage warning recovery               | 54.0V   | 53.0V - over voltage warning                              |
|  | ON | Under voltage warning                       | 46.4V   | Under voltage protection - under voltage warning recovery |
|  |    | Under voltage warning recovery              | 48.0V   | Under voltage warning - 55.0V                             |
| Over voltage protection (total voltage)  | ON | Over voltage protection                     | 57.6V   | Over voltage warning - 60.0V                              |
|  |    | Over voltage protection recovery            | 54.0V   | Over voltage warning recovery - over voltage protection   |
|  |    | Over voltage protection recovery conditions | 1. Individual cell voltage decrease to over voltage recovery threshold.<br>2. The remaining capacity is lower than 96% of the intermittent power supply.<br><b>Both conditions should be satisfied.</b> |   |
|  |    |   | Output current $\geq 1A$  |   |
| Under voltage protection                 | ON | Under voltage protection                    | 41.6V   | 36.0V - under voltage warning recovery                    |

|                                |    |   |  |   |
|--------------------------------|----|---|--|---|
| (total voltage)                |    | Under voltage protection recovery               | 46.0V  | Under voltage protection - under voltage warning                |
|                                |    | Under voltage protection condition              | When the total voltage gets under voltage protection threshold, BMS maintain communication with inveter for 1 minutes and powered off. |   |
|                                |    | Under voltage protection recovery conditions    | Input current $\geq 1A$  |   |
| Cell temperature (Charging)    | ON | High temperature warning (charging)             | 50°C   | High temperature warning recovery - high temperature protection |
|                                |    | High temperature warning recovery (charging)    | 47°C   | 35°C - high temperature warning                                 |
|                                |    | High temperature protection (charging)          | 55°C   | High temperature protection recovery - 80°C                     |
|                                |    | High temperature protection recovery (charging) | 50°C   | High temperature warning recovery - high temperature protection |
|                                |    | Low temperature warning (charging)              | 2°C  | Low temperature protection - low temperature warning recovery   |
|                                |    | Low temperature warning recovery (charging)     | 5°C  | Low temperature warning - 10°C                                  |
|                                |    | Low temperature protection (charging)           | -10°C  | -20°C - low temperature protection recovery                     |
|                                |    | Low temperature protection recovery (charging)  | 0°C  | Low temperature protection - low temperature warning recovery   |
| Cell temperature (Discharging) | ON | High temperature warning (discharge)            | 52°C   | High temperature warning recovery - high temperature protection |
|                                |    | High temperature warning recovery (discharge)   | 47°C   | High temperature protection recovery - 80°C                     |

|                     |    |  |       |   |
|---------------------|----|--|-------|---|
|                     |    | High temperature protection (discharge)          | 55°C  | High temperature warning recovery - high temperature protection |
|                     |    | High temperature protection recovery (discharge) | 50°C  | High temperature warning recovery - high temperature protection |
|                     |    | Low temperature warning (discharge)              | -10°C | Low temperature protection - low temperature warning recovery   |
|                     |    | Low temperature warning recovery (discharge)     | 3°C   | Low temperature warning - 10°C                                  |
|                     |    | Low temperature protection (discharge)           | -15°C | -30°C - low temperature protection recovery                     |
|                     |    | Low temperature protection recovery (discharge)  | 0°C   | Low temperature protection - low temperature warning recovery   |
|                     |    |  |       |   |
| Ambient temperature | ON | High temperature warning                         | 50°C  | High temperature warning recovery - high temperature protection |
|                     |    | High temperature warning recovery                | 47°C  | -20°C - high temperature warning recovery                       |
|                     |    | High temperature protection                      | 60°C  | High temperature protection recovery - 80°C                     |
|                     |    | High temperature protection recovery             | 55°C  | High temperature warning recovery - high temperature protection |
|                     |    | Low temperature warning                          | 0°C   | Low temperature protection - low temperature warning recovery   |
|                     |    | Low temperature warning recovery                 | 3°C   | Low temperature warning - 60°C                                  |

|                                 |     |                                      |       |   |
|---------------------------------|-----|--------------------------------------|-------|---|
|                                 |     | Low temperature protection           | -10°C | -30°C - low temperature protection recovery   |
|                                 |     | Low temperature protection recovery  | 0°C   | Low temperature protection - low temperature warning recovery   |
| PCB temperature                 | ON  | High temperature warning             | 90°C  | High temperature warning recovery - high temperature protection   |
|                                 |     | High temperature warning recovery    | 85°C  | 60°C - high temperature warning   |
|                                 |     | High temperature protection          | 100°C | High temperature warning - 120°C  |
|                                 |     | High temperature protection recovery | 85°C  | High temperature warning recovery - high temperature protection   |
| Current limiting (charging)     | OFF | Active current limiting              | 10A   | When the charger current > 10A, current limiting activated.   |
|                                 | ON  | Passive current limiting             |       | When the charger current > charging over current warning (configurable), current limiting activated.                |
|                                 |     | Charging current limiting time delay | 5 min | After the current limiting being activated, BMS re-check the current to judge whether to maintain current limiting. |
| Over current warning (charging) | ON  | Over current warning                 | 200A  | Charging over current warning recovery - charging over current protection   |
|                                 |     | Over current warning recovery        | 195A  | 0A - charging over current warning  |

|                                       |                        |   |   |   |  |
|---------------------------------------|------------------------|---|---|---|--|
| Over current protection (charging)    | ON                     | Over current protection                     | 210A  | 0A~150A   |  |
|                                       |                        | Over current protection time delay          | 10S   | Configurable  |  |
|                                       |                        | Over current protection recovery conditions | 1. BMS detects any output discharge current.<br>2. After 60 seconds, the protection recovers automatically. |   |  |
| Effective charging current            | Charging current (in)  |   | 1000mA  |   |  |
|                                       | Charging current (out) |   | 700mA   |   |  |
| Over current warning (discharging)    | ON                     | Over current warning                        | -205A   | Over current protection - over current warning recovery |  |
|                                       |                        | Over current warning recovery               | -203A   | Over current warning - 0A                               |  |
| Over current protection (discharging) | ON                     | Over current protection                     | -210A   | Transient over current protection - 0A                  |  |
|                                       |                        | Over current protection time delay          | 10S   | Configurable  |  |
|                                       |                        | Over current protection recovery conditions | 1. BMS detects any input charge current.<br>2. After 60 seconds, the protection recovers automatically.     |   |  |
| Over current protection (Transient)   | ON                     | Over current protection                     | -300A   | Discharge over current protection - 100A                |  |
|                                       |                        | Over current protection time delay          | 30mS  | Configurable  |  |
|                                       |                        | Over current protection recovery            | 1. BMS detects any input charge current.<br>2. After 60 seconds, the protection recovers automatically.     |   |  |
|                                       | OFF                    | Over current lock                           | 1. Continuously over current for 2 times.<br>2. The over current lock times exceeded.                       |   |  |
|                                       |                        | Over current lock times                     | 5 times   |   |  |
|                                       |                        | Over current lock release                   | Connected with charger  |   |  |

|                                 |                                 |   |   |              |  |
|---------------------------------|---------------------------------|---|---|--------------|--|
| Short circuit protection        | ON (Cannot be turn off)         | Short circuit protection current value and time delay | Programmed into the software (can not be edited)  |              |  |
|                                 |                                 | Short circuit protection recovery                     | <ol style="list-style-type: none"> <li>1. BMS detects any input charge current.</li> <li>2. After 60 seconds, the protection recovers automatically.</li> </ol> |              |  |
|                                 | ON                              | Short circuit protection lock                         | <ol style="list-style-type: none"> <li>1. Continuously short in the output circuit.</li> <li>2. The over current protection lock times exceeded.</li> </ol>     |              |  |
|                                 |                                 | Short circuit protection lock times                   | 5 times   |              |  |
|                                 |                                 | Short circuit protection lock release                 | Connected with charger  |              |  |
| Effective discharging current   | Discharge current (in)          |   | -1000mA   |              |  |
|                                 | Discharge current (out)         |   | -700mA  |              |  |
| Cell equalization               | ON                              | Standby equalization                                  | When there is no charging and discharging current flow, the standby equalization will be activated.   |              |  |
|                                 |                                 | Standby time  | 10 hours  | configurable |  |
|                                 | ON                              | Charging equalization                                 | When at the charging or float charging status, the charging equalization will be activated.   |              |  |
|                                 | Equalization activate condition | Activate voltage                                      | 3350mV  | Configurable |  |
|                                 |                                 | Activate voltage difference                           | 30mV  |              |  |
|                                 |                                 | End voltage   | 20mV  |              |  |
|                                 | ON                              | Temperature   | According to the temperature range of no equalization (ambient temperature)   |              |  |
|                                 |                                 | No equalization high temperature                      | 50°C  | Configurable |  |
| No equalization low temperature |                                 | 0°C   |   |              |  |
| Cell failure                    | ON                              | Voltage difference                                    | 500mV   | Configurable |  |
|                                 |                                 | Voltage difference recovery                           | 300mV   |              |  |
| Capacity                        | Nominal capacity                |   | 200AH   | 5-200Ah      |  |

|                       |                                 |  |  |  |
|-----------------------|---------------------------------|--|--|--|
|                       | Remaining capacity              |  | Calculated accordingly to the cell voltage   | Configurable   |
|                       | Cycle life accumulated capacity |  | 20%  | Cycle life (configurable)  |
|                       | ON                              | Remaining capacity warning   | 15%  |  |
|                       | ON                              | Remaining capacity protection  | 8%   | Output current flow will be cut off.   |
| Reset button          | Power on/activate               |  | When in the standby status, hold the reset button for 1 second. The BMS will be activated. The LED indicators will be lighten in order. Then the BMS enters running status.  |  |
|                       | Power off/sleeping              |  | When in standby or running status (except for charging), hold the reset button for 3 seconds, The BMS enters sleeping mode. The LED indicators will be lighten in order. Then the BMS enters enters sleeping status. |  |
| Pre-charging          | 2000ms                          | 0-5000ms   | The pre-charging function will be activated once the BMS powered on.   |  |
| BMS power consumption | ON                              | Longest standby time   | 48 hours (Do not connected with charger, and no effective charging current.)   |  |
| Heating               | OFF                             | Start heating temperature  | 0°C  | Configurable   |
|                       |                                 | Stop heating temperature   | 10°C   |  |
|                       |                                 | Heating function activated   |  | When connected with charger, and the cell temperature reaches the setting value, the heating function activated. Heating function disabled when at standby and discharge status. |
| External switch       | OFF                             | When at the standby status, the BMS can be powered on/off through external switches. |  |  |
| LCD screen            | ON                              | Monitoring software to check the cell voltage, temperature and current.              |  |  |

|                        |                              |   |                           |  |
|------------------------|------------------------------|---|---------------------------|--|
| Charging activating    | ON                           | The BMS powered off after under voltage protection. Press the button for recovering from protection status and activate output current. | 1 minutes                 | Configurable                                   |
|                        |                              |   |                           |  |
| Compensating impedance | Continuously fault impedance | 10m $\Omega$  | Default value from 8 to 9 | Battery connection wire compensating impedance |
|                        | Compensation 1               | 0m $\Omega$   | 9                         | Configurable                                   |
|                        | Compensation 2               | 0m $\Omega$   | 13                        |  |

## 5.2 Power consumption

### 5.2.1 Charging mode

When a charger was detected, and the charger voltage is 0.5V+ more than the battery voltage, BMS will turn on the charging MOSFET. And when the charging current reaches the effective charging current value, BMS enters charging mode. At charging mode, charging and discharging MOSFET are both turned on.

### 5.2.2 Discharging mode

When a loads was detected, and the discharging current reaches the effective charging current value, BMS enters discharging mode.

### 5.2.3 Standby mode

When the BMS not in charging mode, nor discharging mode, it enters standby mode.

#### 5.2.4 Power off mode

When the battery standby for 48 hours, and the battery is in under voltage protection status, or to press the reset/external switches, then the BMS will enter power off mode.

BMS activation conditions:

1. Charging to activate
2. Activate with 48V voltage
3. Press the power switches

### 5.3 LED indicator

#### 5.3.1 LED lights

One running indicator (Green)

one warning indicator (Red)

and four capacity indicator (Green)

|   |   |   |   |   |   |
|---|---|---|---|---|---|
|  |  |  |  |  |  |
| SOC   |   |   |   | ALARM   | RUN   |

### 5.3.2 Capacity indicators

| Status    | Charging |       |       |       | Discharging |       |       |       |
|-----------|----------|-------|-------|-------|-------------|-------|-------|-------|
| Capacity  | L4 ●     | L3 ●  | L2 ●  | L1 ●  | L4 ●        | L3 ●  | L2 ●  | L1 ●  |
| 0-25%     | OFF      | OFF   | OFF   | Blink | OFF         | OFF   | OFF   | Green |
| 25%-50%   | OFF      | OFF   | Blink | Green | OFF         | OFF   | Green | Green |
| 50%-75%   | OFF      | Blink | Green | Green | OFF         | Green | Green | Green |
| ≥75%      | Blink    | Green | Green | Green | Green       | Green | Green | Green |
| Running ● | Green    |       |       |       | Blink       |       |       |       |

### 5.3.3 Lights blinking explanation

| Blink Type | Lighten TIEM | OFF TIME |
|------------|--------------|----------|
| Blink A    | 0.25S        | 3.75S    |
| Blink B    | 0.5S         | 0.5S     |
| Blink C    | 0.5S         | 1.5S     |

### 5.3.4 Running status indicators

| SYSTEM  | RUNNING                 | RUN     | ALM     | SOC                                 |     |     |     | REMARK      |
|---------|-------------------------|---------|---------|-------------------------------------|-----|-----|-----|-------------|
|         |                         | ●       | ●       | ●                                   | ●   | ●   | ●   |             |
| OFF     | SLEEPING                | OFF     | OFF     | OFF                                 | OFF | OFF | OFF | OFF         |
| STANDBY | RUNNING                 | Blink A | OFF     | OFF                                 | OFF | OFF | OFF | Standby     |
| CHARGE  | RUNNING                 | Green   | OFF     | According to the remaining capacity |     |     |     | LED Blink B |
|         | Over current warning    | Green   | Blink B | According to the remaining capacity |     |     |     | LED Blink B |
|         | Over voltage protection | Blink A | OFF     | OFF                                 | OFF | OFF | OFF |             |
|         | Temp. And over          | Blink A | Blink A | OFF                                 | OFF | OFF | OFF |             |

|           |  |         |         |                                     |     |     |     |              |
|-----------|--|---------|---------|-------------------------------------|-----|-----|-----|--------------|
|           | current protection                           |         |         |                                     |     |     |     |              |
| DISCHARGE | RUNNING                                      | Blink C | OFF     | According to the remaining capacity |     |     |     |              |
|           | warning                                      | Blink C | Blink C |                                     |     |     |     |              |
|           | Temp. Over current, short circuit protection | OFF     | RED     | OFF                                 | OFF | OFF | OFF |              |
|           | Under voltage protection                     | OFF     | OFF     | OFF                                 | OFF | OFF | OFF | No discharge |

## 6. Functions

### 6.1 Standby

When the BMS is well-connected, and the battery is not in over/under voltage, over current, short circuit or high/low temperature protection status, press the reset button to activate the BMS. Then the LED indicator lightens in order. And the BMS is in standby status.

At standby status, the running indicator blinks. And the battery pack can be charged and discharged.

### 6.2 Over charging protection and recovery

#### 6.2.1 over charging protection and recovery of individual cell

When an individual cell voltage exceeds the setting over charging protection threshold, BMS enters over charging protection status. And the battery can not be charged.

Conditions to release the over discharge protection status.

1. When the cell voltage decreases to individual cell over charging recovery threshold, and the SOC is lower than 96%.
2. When connected with loads.

### 6.2.2 Over charging protection and recovery of total voltage

When the pack voltage exceeds the charging over voltage protection threshold, BMS enters charging over voltage protection. And the battery can not be charged.

Conditions to release the over charging protection status.

1. When the pack voltage decreases to over discharge protection recovery threshold, and the SOC is lower than 96%.
2. When connected with loads.

### 6.3 Over discharge protection and recovery

#### 6.3.1 over discharging protection and recovery of individual cell

Whenever an individual cell voltage lower than the over discharge protection threshold, BMS enters over discharge protection status. And the battery can not be charged. After maintaining communication with inverter for one minutes, the BMS will power off.

BMS can be activate by pressing reset button, or charging. And BMS will detects the voltage and check whether the voltage reaches the recovery threshold.

### 6.3.2 Over discharging protection and recovery of total voltage

When the pack total voltage decrease to the over discharging protection threshold, discharging MOSFET will be disconnected and battery pack can not be discharged. The BMS enters over discharge protection status. After maintain communication for one minutes, BMS will shut off automatically.

BMS can be activated by pressing 'reset' button or charging. After being activated, BMS detects the pack total voltage, and check whether the total voltage reach the recovery threshold.

### 6.4 Over charging current protection and recovery

If the charging limitation function is turned off, the charging over current protection will be activated once the charge current being too large.

When charging current value exceeds the setting over current threshold, and with enough the time delay, BMS enters charging over current protection. And the battery can not be charged.

Two ways to recover from charging over current protection.

BMS will recover charging automatically after a certain time (default time). And detects the charging current value at the same time to check whether the current value reaches recovery threshold.

Charging over current protection can be released by discharging.

## 6.5 Over discharge current protection and recovery

When the discharging current exceeds over current protection threshold, and with enough time delay, BMS enters discharging over current protection. And the battery can not be discharged.

BMS will recover discharging automatically after a certain time (default time). And detects the discharging current value at the same time to check whether the current value reaches recovery threshold.

For discharging over current protection, there's transient current and discharge current. The recovery condition is the same. But when the transient over current protection times reaches the lock time threshold, only charging or restarting could release the protection.

## 6.6 Temperature protection and recovery

There are six temperature sensing leads to detects and monitors the temperature in real-time.

### 6.6.1 High temperature protection and recovery

When at the discharging status, any cell temperature (There are four NTC for cell temperature detecting.) exceeds the high temperature protection threshold, BMS enters high temperature protection status. And the battery can not be charged or discharged.

When detecting the cell temperature decreased to high temperature

recovery threshold, BMS recovers charging/discharging functions.

### 6.6.2 Low temperature protection and recovery

When at the charging status, any cell temperature decreased to the low temperature protection threshold, BMS enters low temperature protection status. And the battery can not be charged or discharged.

When detecting the cell temperature exceeds the low temperature recovery threshold, BMS recovers charging/discharging functions.

### 6.6.3 Ambient temperature warning and PCB temperature protection

When detecting the ambient temperature exceeds ambient temperature warning threshold, BMS enters high temperature

## 6.7 Equalization

BMS could balancing individual cell at standby and charging mode through power consumption circuit. When any individual cell voltage is higher than equalization start voltage and the voltage difference exceeds the threshold, the equalization circuit flows. The equalization start voltage threshold is configurable.

When connected with charger or the voltage difference lower than setting threshold, equalization stops.

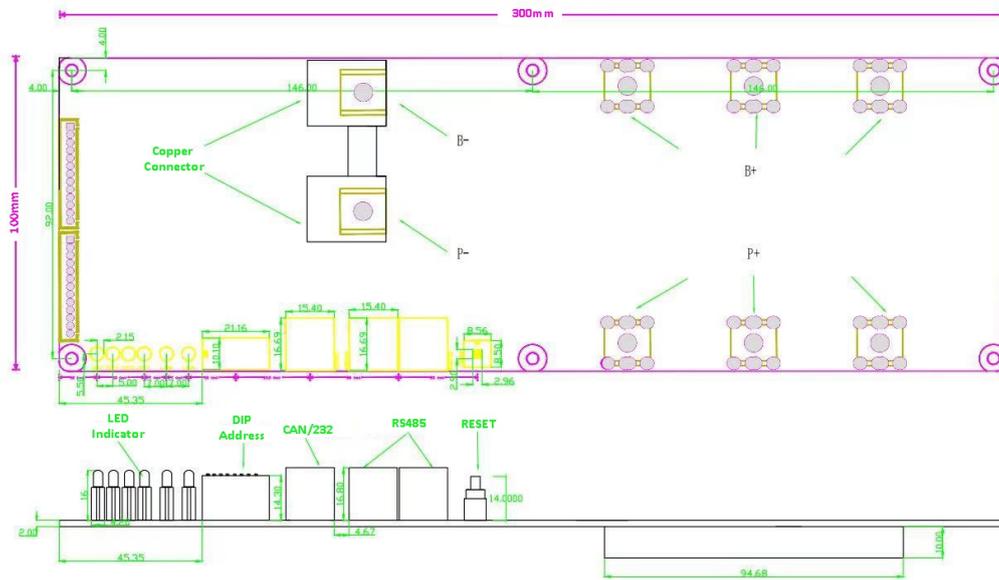
## 6.8 Power ON/OFF

| Item | Function        | Definition   |
|------|-----------------|--|
| 1    | Power on/Start  | BMS can be activated by pressing reset button at sleeping mode. The LED indicators will be lighten one by one. Then the BMS enters running status.                 |
| 2    | Power off/Sleep | BMS will enter sleep mode if hold the reset button for 3 seconds at standby or discharging mode. The LED indicators will blink one by one. Then enters sleep mode. |

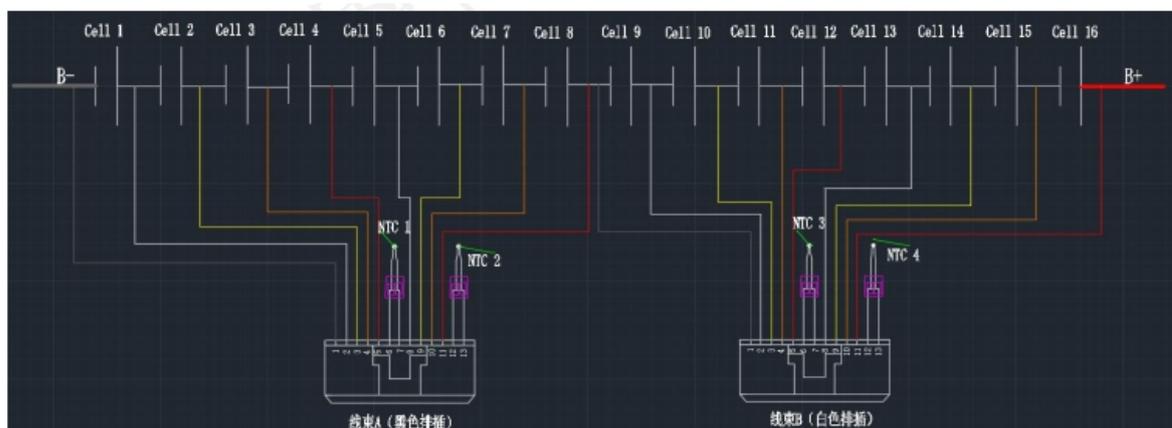
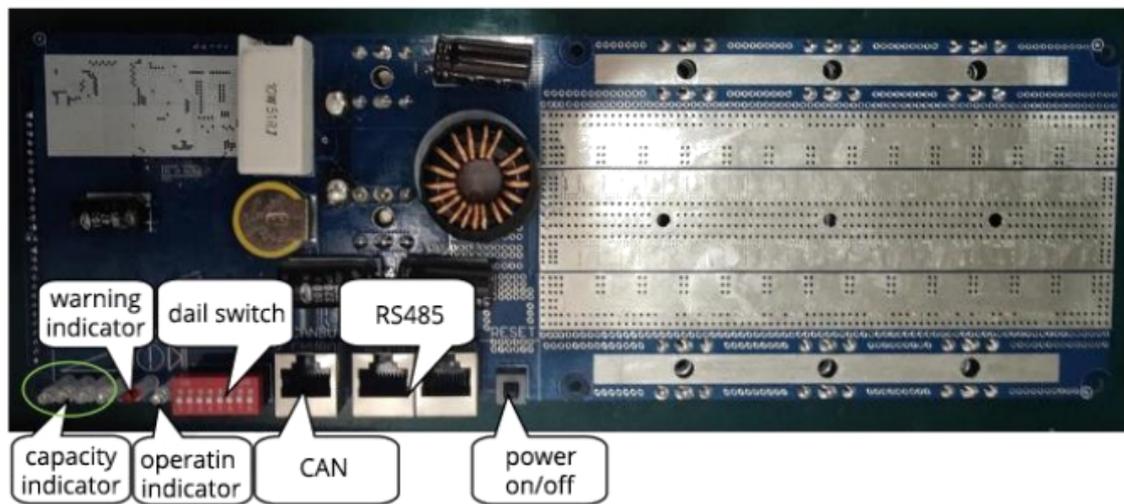
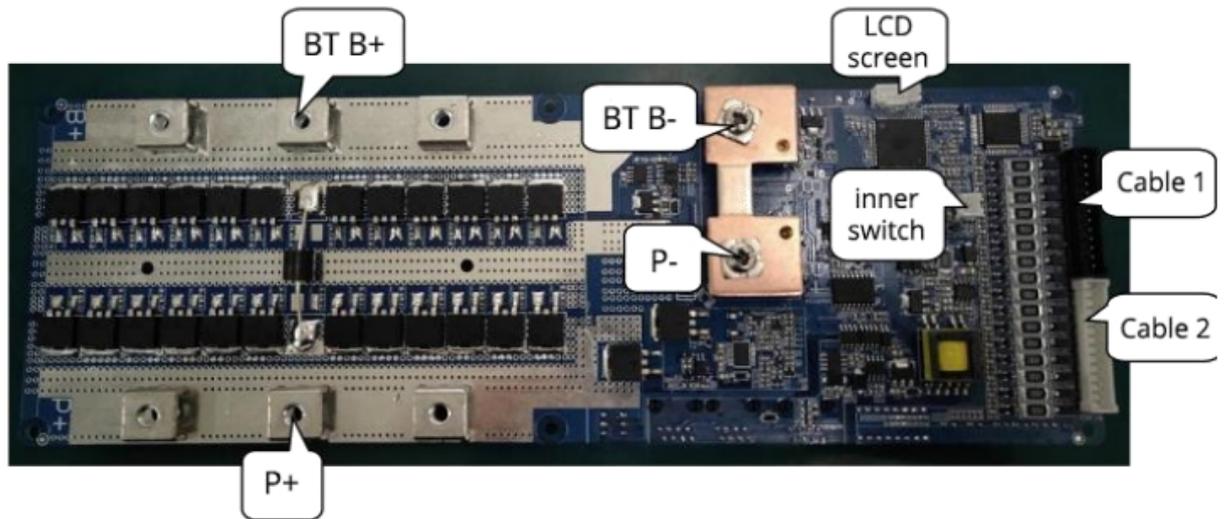
## 6.9 Storage

BMS comes with data storage module, the data includes protection and warning status, protection and warning recovery time, individual cell voltage, pack cell total voltage, charging/discharging capacity, current and temperature. BMS could record the information of a certain period of time through upper computer system. No less than 300 pieces of information can be stored. And all the data can be saved into your computer as excel files.

## 7. Dimension



### 8. Connections



### 8.1 Definition of wiring

| Wire Harness A (Black connector)  |        |  |
|---|--------|--|
| <p>Diagram description: A black connector with 13 terminals. Terminal 1 is the negative terminal of the 1st cell. Terminals 2-4 are positive terminals of cells 1, 2, and 3 respectively. Terminals 5-8 are positive terminals of cells 4, 5, 6, and 7 respectively. Terminals 9-12 are positive terminals of cells 8, 9, 10, and 11 respectively. Terminal 13 is the positive terminal of the 12th cell. Two temperature sensors (NTC1 and NTC2) are connected to terminals 7 and 12 respectively.</p> | CELL1- | The negative terminals of 1 <sup>st</sup> cell |
|   | CELL1+ | The positive terminals of 1 <sup>st</sup> cell |
|   | CELL2+ | The positive terminals of 2 <sup>nd</sup> cell |
|   | CELL3+ | The positive terminals of 3 <sup>rd</sup> cell |
|   | CELL4+ | The positive terminals of 4 <sup>th</sup> cell |
|   | NTC1+  | The temperature sensor NTC1                    |
|   | NTC1-  | The temperature sensor NTC1                    |
|   | CELL5+ | The positive terminals of 5 <sup>th</sup> cell |
|   | CELL6+ | The positive terminals of 6 <sup>th</sup> cell |
|   | CELL7+ | The positive terminals of 7 <sup>th</sup> cell |
|   | CELL8+ | The positive terminals of 8 <sup>th</sup> cell |
|   | NTC2+  | The temperature sensor NTC2                    |
|   | NTC2-  | The temperature sensor NTC2                    |

| Wire Harness B (White connector)  |         |   |
|---|---------|---|
| <p>Diagram description: A white connector with 13 terminals. Terminal 1 is the negative terminal of the 9th cell. Terminals 2-4 are positive terminals of cells 9, 10, and 11 respectively. Terminals 5-8 are positive terminals of cells 12, 13, 14, and 15 respectively. Terminals 9-12 are positive terminals of cells 16, 17, 18, and 19 respectively. Terminal 13 is the positive terminal of the 20th cell. Two temperature sensors (NTC3 and NTC4) are connected to terminals 6 and 12 respectively.</p> | CELL9-  | The negative terminals of 9 <sup>th</sup> cell  |
|   | CELL9+  | The positive terminals of 9 <sup>th</sup> cell  |
|   | CELL10+ | The positive terminals of 10 <sup>th</sup> cell |
|   | CELL11+ | The positive terminals of 11 <sup>th</sup> cell |
|   | CELL12+ | The positive terminals of 12 <sup>th</sup> cell |
|   | NTC3+   | The temperature sensor NTC3                     |
|   | NTC3-   | The temperature sensor NTC3                     |
|   | CELL13+ | The positive terminals of 13 <sup>th</sup> cell |
|   | CELL14+ | The positive terminals of 14 <sup>th</sup> cell |
|   | CELL15+ | The positive terminals of 15 <sup>th</sup> cell |
|   | CELL16+ | The positive terminals of 16 <sup>th</sup> cell |
|   | NTC4+   | The temperature sensor NTC3                     |
|   | NTC4-   | The temperature sensor NTC3                     |

Note: CELL8+ and CELL9- connected with the positive terminal of 8<sup>th</sup> cell and negative terminal of 9<sup>th</sup> cell to provide sampling accuracy of cell. And CELL16+ is also the positive terminals of battery pack.

## 8.2 Wiring step

Wiring: B- → WIRE HARNESS A → WIRE HARNESS B → B+ → P+ → charger/loads → P- (After wiring, press the reset button to activate the BMS.)

Disconnection: unconnected charger or loads, turn off the BMS and disconnect WIRE HARNESS B → WIRE HARNESS A → B-

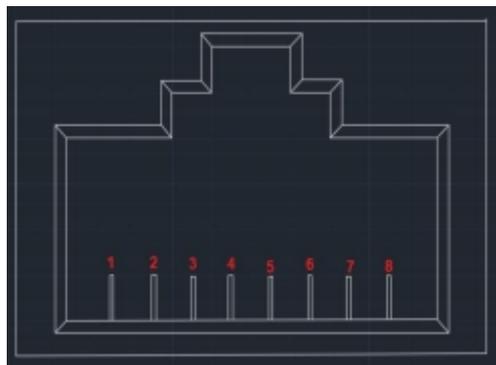
Input and output:

Charging: Connect the positive of charger with BMS P+, and the negative of the charger with BMS P-.

Discharging: Connect the positive of loads with BMS P+, and the negative of the loads with BMS P-.

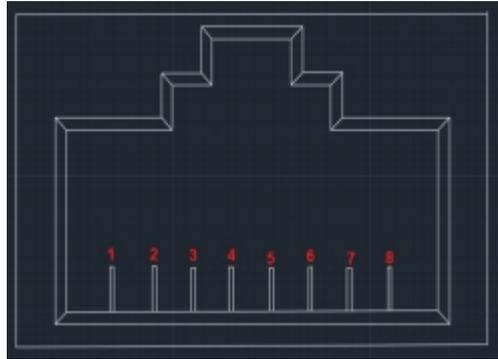
## 9. Communication

### 9.1 CAN communication



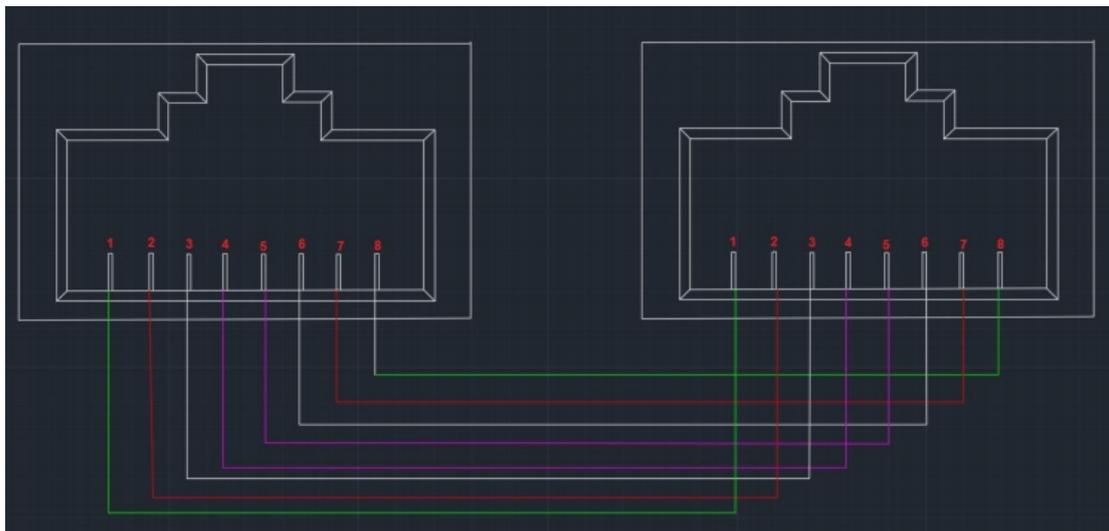
| PINS    | DEFINITION |
|---------|------------|
| 1/2/7/8 | NC         |
| 4       | CAN-L      |
| 5       | CAN-H      |
| 3/6     | GROUND     |

## 9.2 RS485 communication



| PINS | DEFINITION |
|------|------------|
| 1/8  | RS485-B    |
| 2/7  | RS485-A    |
| 3/6  | GROUND     |
| 4/5  | NC         |

## 9.3 Parallel communication

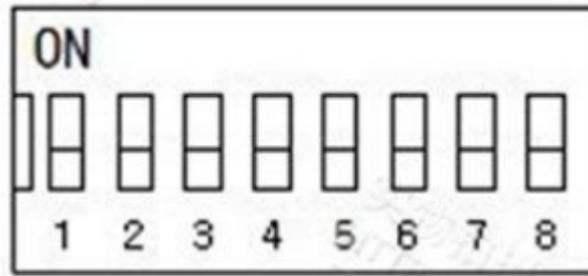


## 9.4 DIP address

DIP ADDRESS: If the battery packs is connected in parallel, the DIP address identifies each pack with different addresses.

Bit 1 to 4 for different address of paralleled packs. Bit 5 to 8 for the

quantity of slave packs.



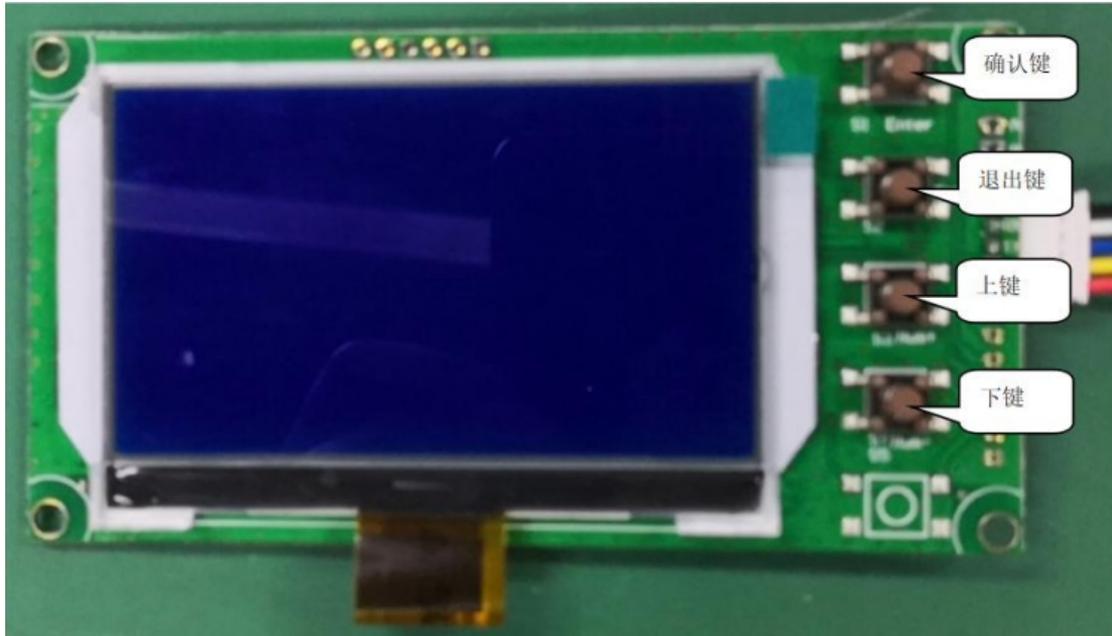
### 9.4.1 RS485 DIP address setup

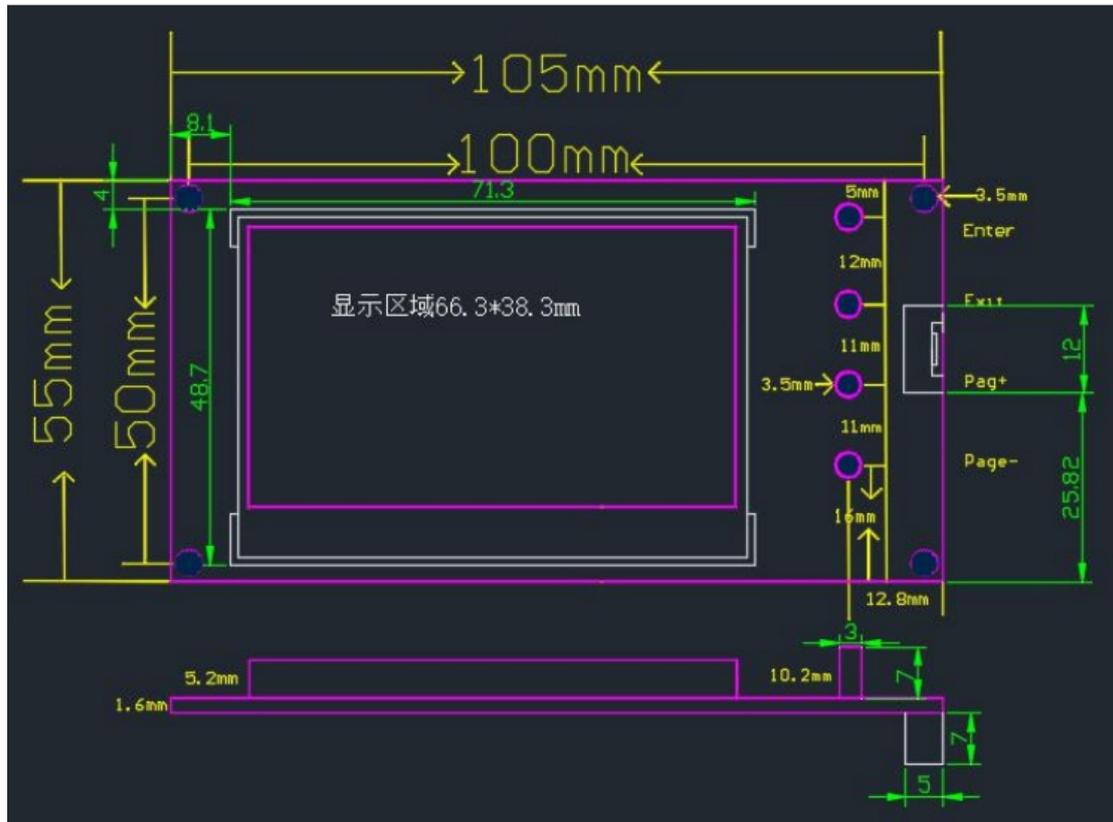
| RS485 Communication   |     |     |     |     |     |     |     |     |
|---|-----|-----|-----|-----|-----|-----|-----|-----|
| Single pack address setting: #1, #2, #3, #4, #5, #6, #7, #8 all set OFF |     |     |     |     |     |     |     |     |
|   | 8   | 7   | 6   | 5   | 4   | 3   | 2   | 1   |
| 1 <sup>st</sup> PACK  | OFF | ON  |
| 2 <sup>nd</sup> PACK  | OFF | OFF | OFF | OFF | OFF | OFF | ON  | OFF |
| 3 <sup>rd</sup> PACK  | OFF | OFF | OFF | OFF | OFF | OFF | ON  | ON  |
| 4 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | OFF | ON  | OFF | OFF |
| 5 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | OFF | ON  | OFF | ON  |
| 6 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | OFF | ON  | ON  | OFF |
| 7 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | OFF | ON  | ON  | ON  |
| 8 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | ON  | OFF | OFF | OFF |
| 9 <sup>th</sup> PACK  | OFF | OFF | OFF | OFF | ON  | OFF | OFF | ON  |
| 10 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | OFF | ON  | OFF |
| 11 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | OFF | ON  | ON  |
| 12 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | ON  | OFF | OFF |
| 13 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | ON  | OFF | ON  |
| 14 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | ON  | ON  | OFF |
| 15 <sup>th</sup> PACK   | OFF | OFF | OFF | OFF | ON  | ON  | ON  | ON  |

## CAN DIP address set

| (#1, #2, #3, #4 set OFF. #5, #6, #7, #8 set as follows)   |     |     |     |     |
|---|-----|-----|-----|-----|
| Master Pack: the one connected directly with computer     |     |     |     |     |
|   | 8   | 7   | 6   | 5   |
| One pack  | OFF | OFF | OFF | OFF |
| 2 packs in parallel                                       | OFF | OFF | OFF | ON  |
| 3 packs in parallel                                       | OFF | OFF | ON  | OFF |
| 4 packs in parallel                                       | OFF | OFF | ON  | ON  |
| 5 packs in parallel                                       | OFF | ON  | OFF | OFF |
| 6 packs in parallel                                       | OFF | ON  | OFF | ON  |
| 7 packs in parallel                                       | OFF | ON  | ON  | OFF |
| 8 packs in parallel                                       | OFF | ON  | ON  | ON  |
| 9 packs in parallel                                       | ON  | OFF | OFF | OFF |
| 10 packs in parallel                                      | ON  | OFF | OFF | ON  |
| 11 packs in parallel                                      | ON  | OFF | ON  | OFF |
| 12 packs in parallel                                      | ON  | OFF | ON  | ON  |
| 13 packs in parallel                                      | ON  | ON  | OFF | OFF |
| 14 packs in parallel                                      | ON  | ON  | OFF | ON  |
| 15 packs in parallel                                      | ON  | ON  | ON  | OFF |
| 16 packs in parallel                                      | ON  | ON  | ON  | ON  |
| Slave Packs   |     |     |     |     |
| #5, #6, #7, #8 all set OFF. #1, #2, #3, #4 set as follows |     |     |     |     |
|   | 4   | 3   | 2   | 1   |
| 1 <sup>st</sup> slave pack (2 packs in parallel)          | OFF | OFF | OFF | ON  |
| 2 <sup>nd</sup> slave pack (3 packs in parallel)          | OFF | OFF | ON  | OFF |
| 3 <sup>rd</sup> slave pack (4 packs in parallel)          | OFF | OFF | ON  | ON  |
| 4 <sup>th</sup> slave pack (5 packs in parallel)          | OFF | ON  | OFF | OFF |
| 5 <sup>th</sup> slave pack (6 packs in parallel)          | OFF | ON  | OFF | ON  |
| 6 <sup>th</sup> slave pack (7 packs in parallel)          | OFF | ON  | ON  | OFF |
| 7 <sup>th</sup> slave pack (8 packs in parallel)          | OFF | ON  | ON  | ON  |
| 8 <sup>th</sup> slave pack (9 packs in parallel)          | ON  | OFF | OFF | OFF |
| 9 <sup>th</sup> slave pack (10 packs in parallel)         | ON  | OFF | OFF | ON  |
| 10 <sup>th</sup> slave pack (11 packs in parallel)        | ON  | OFF | ON  | OFF |
| 11 <sup>th</sup> slave pack (12 packs in parallel)        | ON  | OFF | ON  | ON  |
| 12 <sup>th</sup> slave pack (13 packs in parallel)        | ON  | ON  | OFF | OFF |
| 13 <sup>th</sup> slave pack (14 packs in parallel)        | ON  | ON  | OFF | ON  |
| 14 <sup>th</sup> slave pack 15 packs in parallel)         | ON  | ON  | ON  | OFF |
| 15 <sup>th</sup> slave pack (16 packs in parallel)        | ON  | ON  | ON  | ON  |

### 10. LCD screen





## 11. Precautions

- The BMS can not be connected in parallel.
- The components of the BMS withstand voltage of 100V most.
- Do not connect the external switch with other devices without permission. Or SEPLoS will not responsible for any damage that cause.
- Do not make any contact with the surface of battery cell when installing. Or the cell may be damaged.
- Do not make any contact with the components of the PCB. Or the PCB may be damaged.
- Operating at dry and dust free room.

- Check if the BMS is correctly connected if no voltage input and output after installation.
- Follow the guidance and use of conditions specified in the data sheet.
- All right reserved.



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